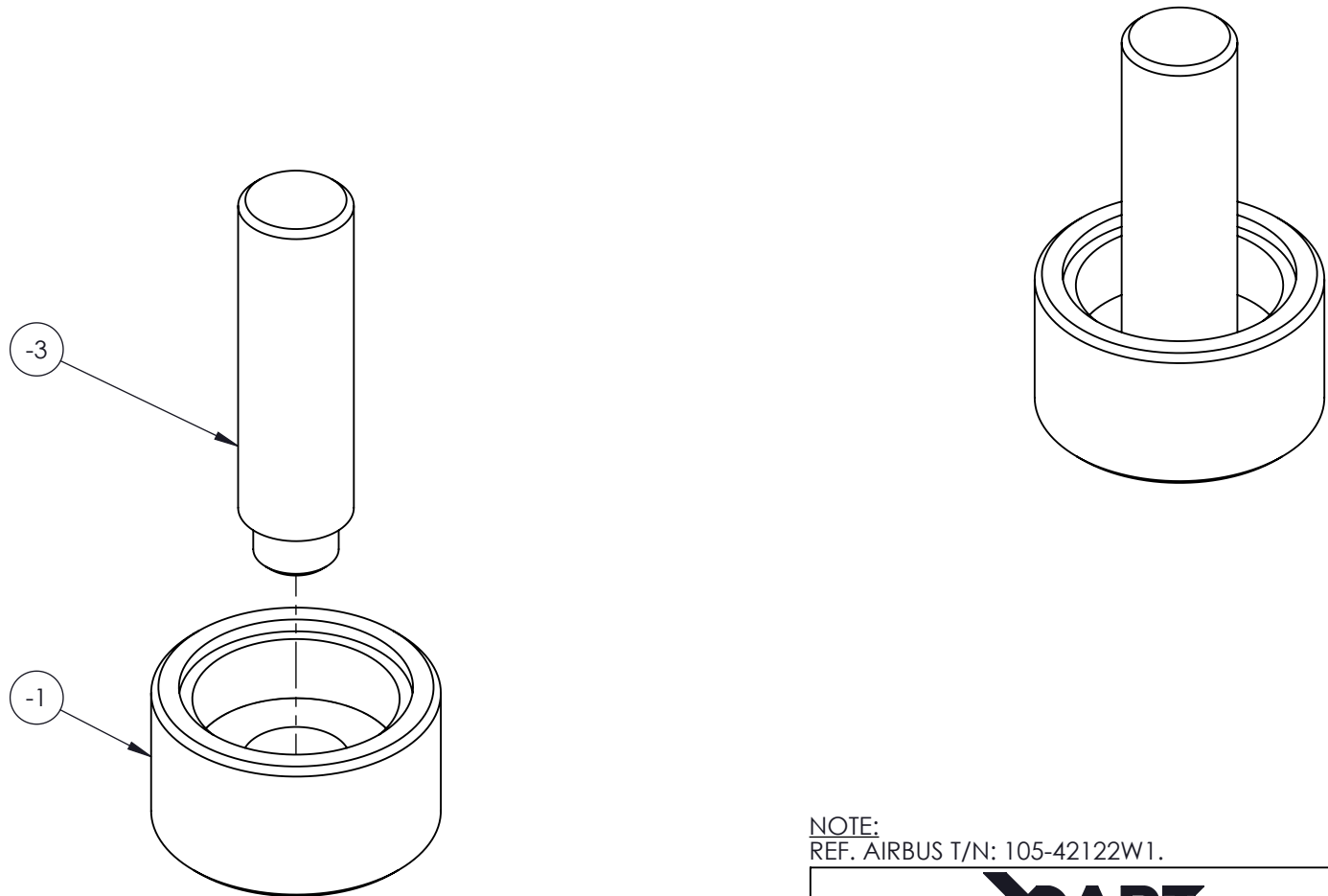


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	7/11/2017	DPD	JAG



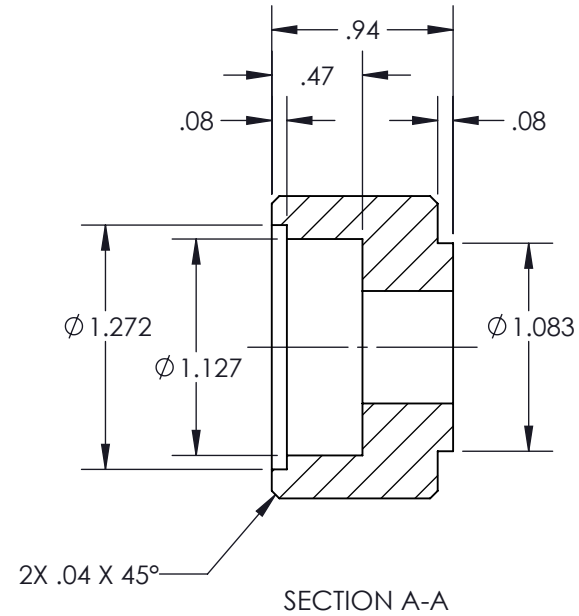
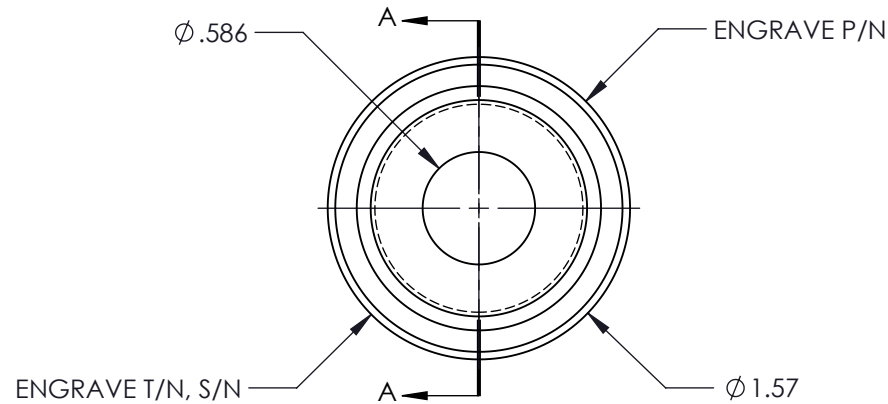
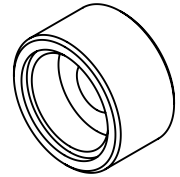
NOTE:
REF. AIRBUS T/N: 105-42122W1.

DART AEROSPACE	
TITLE MOUNTING TOOL	
DWG NO. RBE105-42122W1	REV 1
MAT'L HEAT TREAT FINISH SPEC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± .5° .X ± .1 SURFACES = 125✓ 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DRAWN BY: DD 06/26/2017 CHECKED: RJC 06/27/2017 OPPTS APPR: AA 07/10/2017 QA APPR: JL 07/10/2017 APPROVED: JAG 07/17/2017	USED ON MODEL EC145, EC645, BO105, BK117
SCALE 1:1	DATE 6/26/2017
SHEET 1 OF 3	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	SUPPORT	4140/4142		2
			-3	1	DRIFT	4140/4142		3
		B/O	-5	1	SMALL PISTOL CASE	PLASTIC	(RSR GROUP #10137)	N/S

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REVISIONS			
REV	ECR	DESCRIPTION	DATE
			INITIAL
			APPROVED

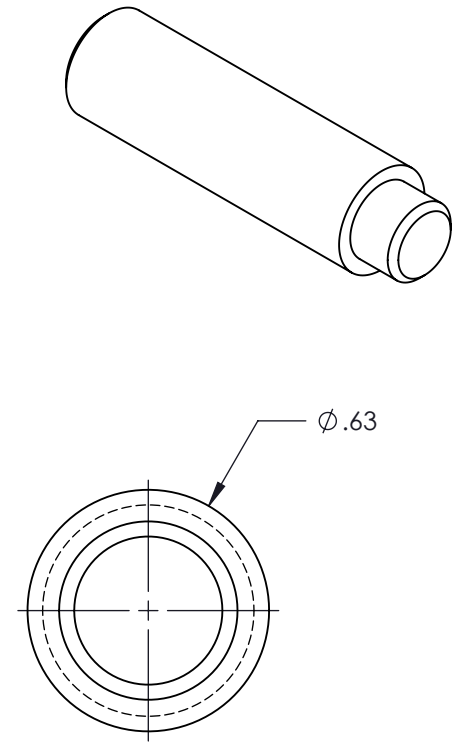
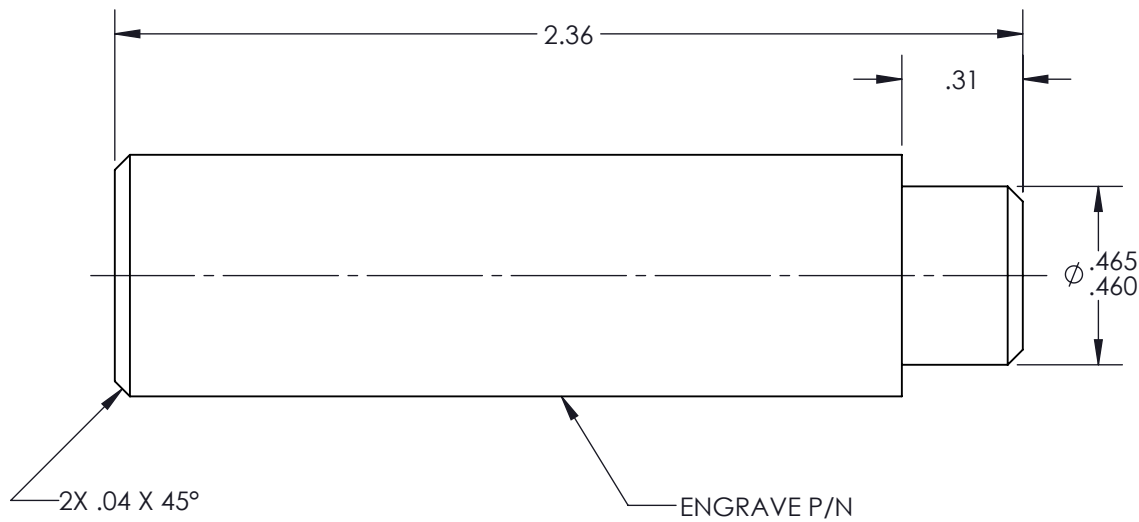


(-1)
SUPPORT

DART AEROSPACE	
TITLE MOUNTING TOOL	
DWG NO. RBE105-42122W1-1	REV 1
MAT'L 4140/4142	UNLESS OTHERWISE SPECIFIED
HEAT TREAT RC 28-34	DIMENSIONS ARE IN INCHES
FINISH ZINC PLATE	.XXX ± .005 FRACTIONS ± 1/8
SPEC ASTM B633 TYPE I SC 2	.XX ± .01 ANGLES ± 5°
DRAWN BY: DD 06/26/2017	.X ± .1 SURFACES = 125/✓
CHECKED: RJC 06/27/2017	1. BREAK ALL SHARP EDGES
OPPS APPR: AA 07/10/2017	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
QA APPR: JL 07/10/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
APPROVED: JAG 07/17/2017	USED ON MODEL
SCALE 1:1	DATE 6/26/2017
	SHEET 2 OF 3

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



(-3)
DRIFT

DART AEROSPACE	
TITLE MOUNTING TOOL	
DWG NO. RBE105-42122W1-3	REV 1
MAT'L 4140/4142	UNLESS OTHERWISE SPECIFIED
HEAT TREAT RC 28-34	DIMENSIONS ARE IN INCHES
FINISH ZINC PLATE	.XXX ± .005 FRACTIONS ± 1/8
SPEC ASTM B633 TYPE I SC 2	.XX ± .01 ANGLES ± 5°
DRAWN BY: DD 06/26/2017	.X ± .1 SURFACES = 125°
CHECKED: RJC 06/27/2017	1. BREAK ALL SHARP EDGES
OPPS APPR: AA 07/10/2017	.015 x 45° OR .015R
QA APPR: JL 07/10/2017	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
APPROVED: JAG 07/17/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
SCALE 2:1	USED ON MODEL
DATE 6/26/2017	EC145, EC645, BO105, BK117
SHEET 3 OF 3	